1. **Remove cargo rail end plugs:** At the tailgate push in on the plug lock and at the same time push the end plug out of the track.

2. **Remove tie downs:** If tie downs are installed remove them from the cargo rail.

3. **Install clamps:** Slide the female side of clamp into the cargo rail. See step five on how to arrange in order the clamps and tie downs.

4. **Install clamps in cargo rail as shown below:** After clamps and tie down are installed replace the cargo rail end plugs. Leave clamps loose for now. Repeat steps 1 through 4 for the passenger side clamp installation.

5. **Position clamp here**
   - **Position Rear tie down here**
   - **Position clamp here**
   - **Position clamp here**
   - **Position clamp here**

Four clamps per side needed.

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**Item Part # Description**

<table>
<thead>
<tr>
<th>Item</th>
<th>Part #</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1703888</td>
<td>MALE CLAMP</td>
</tr>
<tr>
<td>2</td>
<td>1703889</td>
<td>FEMALE CLAMP</td>
</tr>
<tr>
<td>3</td>
<td>1701208</td>
<td>CAP SCREW 5/16” X 1 1/4”</td>
</tr>
<tr>
<td>4</td>
<td>1700428</td>
<td>FLAT WASHER 5/16”</td>
</tr>
</tbody>
</table>

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**by TruXedo, Inc.**
P.O. Box 1078, 2209 Kellen Gross Dr., Yankton, SD 57078
Phone: 877- 878-9336 • Fax: (605) 664-9304 www.truxedo.com
6 Installing Front downs: The tie downs will not fit under the underbody rails and will need to go on the bulkhead track at the front of the box.

7 Install the underbody rails: The underbody rails are marked driver and passenger side. Clamp the underbody rails to the truck's bed rail. The underbody rails will be placed in front of the rear rail and right above the truck's cargo rail. Refer to step two in Deuce manual 1117648 for further positioning information.

8 Install rear rail: With the underbody rails installed, position the rear rail along the inside edge of the truck box. Slide the rail forward so it is touching end to end with the underbody rail. Tighten clamps against the rail. See step eight for proper clamp height. Leave clamps loose for now.

9 The Deuce rail will be positioned at this height with seal compressed. Clamp height is correct at this setting.

CAUTION
Tighten clamp assemblies securely on side rails before driving vehicle.