CLAMPING INSTRUCTIONS FOR GM, PREFERRED METHOD

1. With side rails positioned as shown attach clamps and plastic shims to the side rails at the locations shown. Refer to detail A and B for plastic shim placements.

   **Item** | **Part #**  | **Description** |
   --- | --- | --- |
   1. | 1704589 | Stake Pocket Clamp Assembly |
   2. | 1112514 | Clamps 6 Pack |
   3. | 1117097 | Shim Pack |
   Tools 1/2" & 9/16 inch socket, 3/8" Drive Ratchet

   **CAUTION**
   Note: If your truck has aftermarket or factory bed caps, use plastic shims, part number 1117097. Failure to do so may cause side rail to not sit level and or could cause damage to the vehicle. Contact customer service for information regarding shim kit 1117097.

   **Detail “A”**
   Plastic shim shown installed. Shim must be inserted at each clamp location.

   **Detail “B”**
   Plastic shim shown installed. Shim must be inserted at each clamp location.

2. Disassemble stake pocket clamp assemblies by unscrewing the stake pocket clamp half from the female clamp half.

   **Item** | **Part #**  | **Description** |
   --- | --- | --- |
   4. | 1700428 | VMI Flat Washer, 5/16" |
   5. | 1703548 | Cap Screw, 5/16" |
   6. | 1704576 | Stake Pocket Clamp |
   7. | 1704583 | Male Clamp |
   8. | 1704585 | Urethane Round (1704592 Assembled Clamp)
3. Insert stake pocket clamp half into stake pocket. Pull up slightly on bed cap cover to allow clamp to slip between plastic stake pocket and metal side rail. While holding stake pocket clamp half, insert male clamp half and bolt through the bolt hole of the stake pocket. Insert plastic shim in clamping location. Bolt clamp halves together and tighten.

**CAUTION**

Tighten clamp assemblies securely on side rails before driving vehicle. Torque all clamp bolts to 8 FT Lbs. +/-1

**NOTE:** Over torquing bolts may damage bed rail.

**CLAMPING INSTRUCTIONS FOR GM, SECONDARY METHOD**

With side rails positioned as shown attach clamps and plastic shims to the side rails at the locations shown. Refer to detail A and B for plastic shim placements.

*Use this clamping method if a spray-on, or drop-in bedliner covers the rear stake pocket holes.*

<table>
<thead>
<tr>
<th>Item</th>
<th>Part #</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>1112514</td>
<td>Clamps 6 Pack</td>
</tr>
<tr>
<td>2.</td>
<td>1117097</td>
<td>Shim Pack</td>
</tr>
</tbody>
</table>

Tools: 9/16 inch socket, 3/8’s Drive Ratchet

**CAUTION**

Note: If your truck has aftermarket or factory bed caps, use plastic shims, part number 1117097. Failure to do so may cause side rail to not sit level and or could cause damage to the vehicle. Contact customer service for information regarding shim kit 1117097.

**See front page for Detail “A” & “B” for clamping information.**