READ INSTRUCTIONS - Failure to assemble cover properly will void warranty.

OWNER’S MANUAL

Damaged or missing parts?
Call 1-877-878-9336
Mon - Fri 8 am - 5 pm CT
Parts will be shipped to you factory direct.
Do not return kit to place of purchase.

Tools Required:
-3/8” Rachet
-1/2”, 9/16” Socket
-Tape Measure
-Pencil (For marking Locations)
-Small Spring Clamps (Optional, used to hold rails in place while clamping)

PICKUP BED COVER

2209 Kellen Gross Dr., Yankton SD 57078
Phone: 1-877-TRUXEDO (1-877-878-9336) Fax: (605) 664-9304
Web Site: http://www.truxedo.com

TruXedo® Deuce is a registered United States trademark of TruXedo. Patents pending.
**STEP 1** Attach Foam Block Seals. Peel white paper backing off and attach foam corner block seals.

**STEP 2** Attach Underbody Rail and Clamp Components.
STEP 2-A  Attach driver and passenger side underbody rails, see note 1 & 2 for installation hints.

**Note 1**
Compress Block Seal

**Note 2**
WHILE CLAMPING PRESS DOWN

FOR BEST CLAMPING MOUNT CLAMP HIGH AS POSSIBLE

STEP 3  Position driver and passenger rails.

Driver’s Side Rail Assembly

Passenger’s Side Rail Assembly
**STEP 3-A**

Position and install driver side rail assembly with clamps, see note 1 and 2 for installation hints.

While clamping press down to compress side seal

Note 1

Driver’s Side

Note 2

Tailgate

If rear seal is not slightly compressed then reposition assemblies rearward slightly.

**Note 1**

Driver’s Side Shown

End To End, **Must** Be Flush

**Note 2**

**WARNING**

Tighten clamps securely on side rails before driving vehicle.

**STEP 3-B**

Repeat step 3-A to position and install passenger side rail assembly with clamps, see notes 1 and 2 in step 3-A for installation hints.

**WARNING**

Tighten clamps securely on side rails before driving vehicle.

**STEP 4**

Attach cover assembly to the driver and passenger side rails as shown.

Works best with tailgate down as shown.

Correct if levers point to the rear or toward the tailgate.

**To Release**
**STEP 4-A**
Attach cover assembly to the driver and passenger side rails as shown.

Simultaneously insert front header in both driver and passenger side header stops.

Insert and Rotate up.

Lock both driver and passenger side.

Use CAUTION, cover assembly is heavy. Use both hands to guide striker pins into position.

**STEP 5**
Rotate attached cover assembly over to the cab and engage strikers into latch brackets.

Installer should be inside the truck box when rotating assembly over to the front.

Use CAUTION, cover assembly is heavy. Use both hands to guide striker pins into position.
STEP 6  Rotate release levers to the left before connecting outside tie-bars.

STEP 7  Connect driver and passenger short tie-bars as shown below.

Driver side shown, repeat procedure for passenger side

Remove anti-spin tape

Position both release levers to the left before attaching outer tie-bars, see step 6.
STEP 8
How to close the cover.

Unroll cover toward the tailgate. Rotate rear header into the header stops and press down to lock toggle into header.

STEP 9
After cover is closed secure the hook and loop fastener strips on both sides of truck.

Before driving truck be sure that the hook and loop fasteners are secured along the entire length of both side rails.

STEP 10
Set cover tension during the warmest part of the day.

Slight adjustments, in small increments, will gain significant results.

STEP 11
To stow cover, open tailgate, pull rear release toggle and roll cover toward cab making sure both sides roll evenly.

Secure cover with safety straps

WARNING
DO NOT STOW COVER AGAINST TRUCK CAB OR BACK WINDOW.

Front of cover can be opened from either the driver or passenger side of truck

Caution, in windy conditions operate cover with care.

STEP 12
How to open the cover front.
STEP 13 Closing Cover

- Latches are secure when striker pins return back to 90 deg.
- Always lift upward on cover front after closing to make sure cover is securely latched.

STEP 14 How to lock cover closed for security.

- The Deuce cover can be locked while the cover is rolled up or in the open position as shown above.

ADDITIONAL INFORMATION

- Caution, never drive vehicle with cover unlatched at the rear or partially rolled to the front.
- Do not drive vehicle when hinged portion of the cover is flipped open. Cover can separate from vehicle and could cause property damage or personal injury. Always lift upward on the cover after closing to make sure that the cover is securely latched.

- To prevent accidental release of tailgate header, ensure rear header is securely latched to the side rails before driving vehicle.
- To prevent wind lift, secure hook and loop fasteners along entire length of both side rails before driving vehicle.
TRUXEDO® DEUCE REPLACEMENT PARTS

1 1704709 Washer Plastic 5/16dia x 1.25RD Anti-RT
2 1118140 Side Rail End Plugs_Front & Back
3 1118003 Side Rail Front, Pass. Side
4 1118002 Side Rail Front, Driver’s Side
5 1704654 Hinge Assembly
6 1117594 Header Guide Retainer Assy
7 1704707 Header Guide_2011
8 1704879 Lever Lock Assy.
9 1704194 Weld Nut, Tab, 5/16”
10 1117781 Header End Plug_Front_LH & RH
11 1705629 Self-Drill Screw_PN HD SQ DR_6-20x3/8
12 1117467 Rear Header 08 End Plugs (Set of 2)
13 1115354  Header Insert Safety Clip
14 1704658 Tension Control Housing & Spring Tension
15 1702926 Screw Hex HD 5/16”x 7/8”
16 1704709 Washer Plastic 5/16dia x 1.25RD Anti-RT
17 1705520 Release Levers
18 1705503 Header Stop & Striker Pin Assy
19 1117467 Rear Header 08 End Plugs (Set of 2)
20 1115354 Header Insert Safety Clip
21 1704658 Tension Control Housing & Spring Tension
22 1704660 Header Stop_Deuce
23 1704213 Latch Assembled
24 1114773 Flat Spring, 5/8” x 3 7/8”
25 1704660 Header Stop_Deuce
26 1704213 Latch Assembled
27 1704213 Latch Assembled
28 1114773 Flat Spring, 5/8” x 3 7/8”
29 1704213 Latch Assembled
30 1704213 Latch Assembled
31 1705331 Outside Linkage Tie-Bar
32 1704709 Washer Plastic 5/16dia x 1.25RD Anti-RT
33 1118140 Side Rail End Plugs_Front & Back
34 1118003 Side Rail Front, Pass. Side
35 1118003 Side Rail Front, Pass. Side
36 1118003 Side Rail Front, Pass. Side
37 1118140 Side Rail End Plugs_Front & Back

* Please specify length or make and model of vehicle.
TROUBLE SHOOTING

REAR LATCH WON’T RELEASE EITHER SIDE:
-Adjust tie-bar connector ends outward to eliminate slack in entire linkage mechanism. See Step 7.

FRONT RELEASE LEVERS, LINKAGE AND STRIKER PINS SEEM TO BIND:
-Lubricate all linkage pivot points with mineral oil. Lubricate striker pins and pivot base with a graphite dry liquid lubricant.

FRONT OF COVER WILL NOT STAY LATCHED DOWN:
-Make sure striker pins are returning to closed 90 degree position. See Step 13.
Lubricate striker pins and pivot base with a graphite dry lubricant.

TAILGATE HEADER WILL NOT LATCH:
-Check side rails to make sure they are level, see Step 3 and 3-A. Position clamps higher or lower to achieve level side rails.

FABRIC COVER IS TOO TIGHT OR TOO LOOSE:
Adjust rear tension controls, See step 10.

LIFETIME WARRANTY

TruXedo. warrants that all new, unused products are free from defects in material and workmanship. This Warranty is effective if the product is properly installed and used for the purpose intended for the life of the product. It applies to the original buyer only. TruXedo.’s obligation under this Warranty is limited to repairing, or at its option, replacing any part that is returned, transportation prepaid, to TruXedo., Yankton, South Dakota, if the product is, in our judgment, defective. All materials must be accompanied by an RMA (Returned Material Authorization) number requested and authorized in advance of returning the materials. TruXedo. shall not be liable or responsible to supply or pay labor to replace any part found defective, nor shall it be liable for any damages of any kind or nature to person, product, or property.

There are no Warranties for used products or products that have been repaired, altered, modified, subjected to misuse, negligence, accident or ordinary wear and tear. Warranty registration must be on file and/or proof of original purchase (detailed and dated) required for warranty to be valid. For warranty registration, see form below. Call 1-877-878-9336 for complete details.

TruXedo. products are sold without any express warranty except as set forth above. TruXedo. is not obligated to honor warranty claims if Genuine TruXedo. parts are not utilized.

DIRECT ALL WARRANTY CLAIMS TO TRUXEDO. AT 1-877-878-9336

SAFETY INSTRUCTIONS

1. Do not place objects on or against cover or framework.
2. Do not tie cargo to TruXedo® Deuce framework.
3. Never allow children or pets to occupy pickup box while cover is closed.
4. Cover is not airtight. Special care is required to keep cargo clean and dry.
5. Fabric cover won’t prevent theft of contents inside truck box.
6. Cover must be rolled fully open and secured with safety straps when towing vehicle backwards.
7. Never drive vehicle while hinged front of cover is open.
8. Cover must be rolled fully open and secured with safety straps if any part of the tonneau cover is worn or damaged.

OWNER/USER RESPONSIBILITIES

It is the responsibility of the owner/user to read this manual and comply with the operating procedures. The owner/user is also responsible for inspecting their TruXedo® Deuce cover, and for having parts repaired or replaced when worn or damaged.

Failure to follow safety instructions and warning labels could result in failure of your cover system and/or personal injury.

MESSAGES TO INSTALLER

- Always wear safety glasses and/or other necessary protective equipment when installing your TruXedo® Deuce.
- These instructions are complete for most pickup models. Additional instructions are included, if required for your pickup. Please read entire manual before installing your TruXedo® Deuce.

COVER MAINTENANCE

Vinyl cover can be hand washed with mild soap and water or cleaned in a car wash. Thoroughly rinse cover to remove any soap residue. Cover can be treated with any vinyl protectant made for tonneau covers.

Never use any vinyl conditioners (ie, Armor All®) that contain silicone, petroleum, or citrus based products on your tonneau cover as they may crack and shrink the vinyl.

WARRANTY REGISTRATION

Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective. Register online at www.truxedo.com or call TruXedo customer service at 877-878-9336 to register your warranty.