It is the responsibility of the owner/user to read this manual and comply with the operating procedures. The owner/user is also responsible for inspecting the TruXedo cover, and for having parts repaired or replaced when worn or damaged.

Failure to follow safety instructions and warning labels could result in failure of your cover system and/or personal injury.

- Always wear safety glasses and/or other necessary protective equipment when installing your TruXedo truck bed cover.
- These instructions are complete for most pickup models. Additional instructions are included, if required for your truck. Please read entire manual before installing your TruXedo truck bed cover.

- Polyester/Vinyl cover can be hand washed with mild soap and water or cleaned in a car wash. Thoroughly rinse cover to remove any soap residue. For more maintenance info see page 7.
- It is recommended that you periodically check your Pro X15 cover to make sure it is securely attached to your truck bed. Inspect the clamps and front mounting bolts to ensure they were properly installed and have not come loose or knocked out of adjustment during operation. Covers that are used with high frequency or that are subject to vibrations and impact from rough roadways can require adjustment.

**SAFETY INSTRUCTIONS**

1. Do not place objects on or against cover or framework.
2. Do not tie cargo to tonneau cover framework.
3. Never allow children or pets to occupy pickup box while cover is closed.
4. Cover is not airtight. Special care is required to keep cargo clean and dry.
5. Fabric cover won’t prevent theft of contents inside truck box.
6. Cover must be rolled fully open and secured with safety straps when towing vehicle backwards.
7. DO NOT stow rolled cover against cab window.
8. Cover must be rolled fully open and secured with safety straps if any part of the truck bed cover is worn or damaged.

**MESSAGES TO INSTALLER**

- Do not place objects on or against cover or framework.
- Do not tie cargo to tonneau cover framework.
- Never allow children or pets to occupy pickup box while cover is closed.
- Cover is not airtight. Special care is required to keep cargo clean and dry.
- Fabric cover won’t prevent theft of contents inside truck box.
- Cover must be rolled fully open and secured with safety straps when towing vehicle backwards.
- DO NOT stow rolled cover against cab window.
- Cover must be rolled fully open and secured with safety straps if any part of the truck bed cover is worn or damaged.

**COVER MAINTENANCE**

- Polyester/Vinyl cover can be hand washed with mild soap and water or cleaned in a car wash. Thoroughly rinse cover to remove any soap residue. For more maintenance info see page 7.

Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective.

Register online at www.truxedo.com or call Truxedo customer service at 877-878-9336 to register your warranty.
1: Position side rails. See step 4 and 5 for side rail position and clamping.

2: If your pickup has factory bed caps you will need to install the bulkhead seal supplied in the shipping box. If you have after market bed caps we recommend that you call customer service to purchase bulkhead seal for your install. (1-877-878-9336)
4: It is recommended to close tailgate when positioning the rails.

Align rail so foam is compressed equally on both sides.
Compress foam seals approximately 50%

ATTENTION: LIP OF X15 RAIL SITS ON TOP OF TRUCK BED RAIL.

Tighten clamps securely on X15 rails before driving vehicle.

5: Approx. 3/8" Approx.

ATTENTION: LIP OF X15 RAIL SITS ON TOP OF TRUCK BED RAIL.

For best results, firmly apply downward pressure on rail while tightening clamps.

Adjust this part of the clamp upward or downward to achieve a level rail.

LEVEL

6: Repeat steps 3-5 on passenger side for item C. Proceed to step 7 when complete.
7: Position cover roll to the front near the cab. Rotate header and screw head into oblong hole as shown. 

Note: The Pro X15 rail may need to be tilted upward slightly to allow the screw head to drop into oblong hole.

8: Slide header guides into lock position.

After front header is locked into place, rotate the header stabilizer screws clockwise until the front header is secured with no back and forth movement.

9: Unhook and roll cover to the tailgate.
**CLOSING THE COVER CONT:**

10: Close tailgate, then cover

11: **NOTE:** If you have a locking tailgate, truck bed cover is secured until tailgate is unlocked and opened.

**SETTING HOOK AND LOOP FASTENER:**

Note: Small wrinkles may be present after closing cover for first time. Remove wrinkles by pulling cover material from each side. For best results have cover unlatched. Relatch rear header after adjustments have been made.

**IMPORTANT:**
Before driving vehicle, secure hook and loop fastener by running your hand down entire length of each X15 rail. This will prevent wind lifting the cover and causing damage.

**OPENING THE COVER:**

13: 1. Open tailgate
2. Pull latch on driver side to unlatch cover.
3. Roll Cover to front and secure with retainer straps.

For cover to roll up evenly, make sure control straps are evenly spaced on driver and passenger side.
**COVER TENSION ADJUSTMENT**

15:

- Spring plunger compensates for material expansion & contraction caused by temperature changes.
- Check cover tension after installation, seasonally, and after extreme temperature changes.
- For best performance, adjust tension regularly to protect your cover against wind wear.

**Set tension during warmest/sunniest part of day.**

1 With the cover closed, release hook and loop fastener from both side rails near cab.
2 Check compression of both spring plungers in both rear header stops. Roll cover open and make adjustments.
3 If cover is still too loose then re-adjust. Repeat until satisfactory tension has been achieved.

Approx: 1/8in Plunger showing

Adjust HERE
### TROUBLESHOOTING FABRIC / FABRIC CARE

1. **Fabric top surface has wrinkles after rolling cover closed.**
   - Pull fabric taut from each side. For best results, the help of a second person pulling on the opposite side is preferable.

2. **Fabric top surface sags between cross tubes.**
   - Adjustment to automatic tension control may be required, refer to Step 15.

3. **Wind lifts up edge of fabric.**
   - Make sure to engage hook and loop on driver and passenger side after closing the cover. This may need to be done periodically when taking long trips.

4. **Excessive fabric flutter while driving.**
   - Check fabric tension, refer to Step 15.
   - Make sure hook and loop fasteners are set, see step 12.

5. **Snow and ice accumulation on top surface.**
   - Use broom or brush to remove loose snow and ice. **Do not** use sharp or pointed tools to remove snow and ice.
   - Direct sunlight will help melt snow and ice from top surface.

6. **How to Clean Fabric.**
   - Soap, water, and soft fine bristle brush.

### TROUBLESHOOTING

**HEADER WILL NOT LATCH:**
Check Pro X15 rails to make sure they are level. See Step 5.
Make sure the rear header seal is not caught between side rail & rear header.
Check position of side rails on truck bed, they may be positioned incorrectly. See Step 4.
Make sure cover has proper tension. See Step 15.

**THE COVER IS TOO TIGHT OR TOO LOOSE:**
See Step 12 and 15.

**SIDE RAILS TIP DOWNWARD OR UPWARD:**
- Reposition clamp up or down, refer to step 5.
- In some cases, a small shim can be used to tip rails upward. Contact customer service for shim pack (1118036).

**COVER LEAKS WATER:**
- Cover is not designed to be fully water tight.
- Make sure clamps are tight and rails are positioned correctly.
- Extra seal can be added to help block water intrusions.

**TOP OF COVER POOLS WATER:**
- Certain amount of water pooling is normal with fabric covers.
- The cross tubes are not arched, therefore some water pooling may occur and is normal. This will not affect performance or the water management properties in this fabric.
- Make sure cover is pulled tight on each side and automatic tension control is properly adjusted.

**COVER ROLLS UP CROOKED:**
- Make sure control straps are evenly set. See Step 13.

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**Questions?**
Call our friendly customer service staff
Toll Free at:
**1-877-878-9336**
Mon - Fri 8 am - 5 pm CST
### TruXedo® Pro X15 Replacement Parts

<table>
<thead>
<tr>
<th></th>
<th>Description</th>
<th>Part Number</th>
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<tbody>
<tr>
<td>1</td>
<td>TruXedo® Pro X15 Replacement Cover</td>
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<tr>
<td>2</td>
<td>Black Front Header</td>
<td>1705727</td>
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<tr>
<td>3</td>
<td>Header Seal Front</td>
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<tr>
<td>4</td>
<td>Front Header End Plugs ProX15 (Set of Two)</td>
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<td>5</td>
<td>Header Guide</td>
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<tr>
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<td>Machine Screw 1/4-20 X 9/16”</td>
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<td>Safety Strap</td>
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<tr>
<td>8</td>
<td>Header Guide Retainer Assembly</td>
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<td>9</td>
<td>Extruded Retainer Loop</td>
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<td>Header Seal Rear</td>
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<td>11</td>
<td>End Plug, 1” OD</td>
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<td>12</td>
<td>Aluminum Cross Tubes</td>
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<td>Tension Control Housing &amp; Spring Tension</td>
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<td>15</td>
<td>Header Insert Safety Clip</td>
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<td>Hook and Loop Fasteners</td>
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<tr>
<td>21</td>
<td>Rear Header End Plugs Pro X15 (Set of Two)</td>
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<td>22</td>
<td>Black Rear Header</td>
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<tr>
<td>23</td>
<td>Front Side Rail End Plugs w/Seal Pro X15 (Set of Two)</td>
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<tr>
<td>24</td>
<td>Cap Screw, 5/16” x 7/8”</td>
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<td>25</td>
<td>Square Head Screw (#1 Drive)</td>
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<td>Rear Header Stabilizer</td>
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<tr>
<td>28</td>
<td>Front Header Stabilizer</td>
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<tr>
<td>29</td>
<td>Pin, Hitch_1/16” Dia.x 1-5/16” long.</td>
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* Please specify length or make and model of vehicle.